

oval capabilities

CONSTRUCTION	MATERIALS	AVAILABLE SIZES		AVAILABLE LENGTHS	GAUGES / THICKNESSES	
		MINOR DIM.	MAJOR DIM.		MIN.	MAX.
SPIRAL PIPE (SMALL BOOM)	Galvanized (G60 & G90)	6" - 12"	12" - 22"	1' - 10'	26 Ga.	22 Ga.
	Galvaneal (Paintable)	6" - 12"	12" - 22"	1' - 10'	24 Ga.	22 Ga.
	Stainless Steel (304 & 316)	6" - 12"	12" - 22"	1' - 10'	24 Ga.	22 Ga.
	Aluminum (3003-H14)	6" - 12"	12" - 22"	1' - 10'	24 Ga.	0.063
	PVC Coated	6" - 12"	12" - 22"	1' - 10'	24 Ga.	22 Ga.
	Black Iron	6" - 12"	12" - 22"	1' - 10'	26 Ga.	22 Ga.
SPIRAL PIPE (LARGE BOOM) ¹	Galvanized (G60 & G90)	6" - 48", 60"	19" - 133"	1' - 20'	26 Ga.	14 Ga.
	Galvaneal (Paintable)	6" - 48", 60"	19" - 133"	1' - 20'	24 Ga.	14 Ga.
	Stainless Steel (304 & 316)	6" - 48", 60"	19" - 133"	1' - 20'	24 Ga.	20 Ga.
	Aluminum (3003-H14)	6" - 48", 60"	19" - 133"	1' - 20'	0.024	0.09
	PVC Coated	6" - 48", 60"	19" - 133"	1' - 20'	24 Ga.	18 Ga.
	Black Iron	6" - 48", 60"	19" - 133"	1' - 20'	26 Ga.	14 Ga.
LONGITUDINAL WELDED SEAM PIPE ²	Galvanized (G60 & G90)	6" - 60"	12" - 133"	1' - 5'	20 Ga.	10 Ga.
	Galvaneal (Paintable)	6" - 60"	12" - 133"	1' - 5'	20 Ga.	10 Ga.
	Stainless Steel (304 & 316)	6" - 60"	12" - 133"	1' - 4'	20 Ga.	10 Ga.
	Aluminum (3003-H14)	6" - 60"	12" - 133"	1' - 4'	0.040	0.090
	Black Iron	6" - 60"	12" - 133"	1' - 4'	20 Ga.	10 Ga.
FITTINGS	Galvanized (G60 & G90)	6" - 60"	12" - 133"		24 Ga.	10 Ga.
	Galvaneal (Paintable)	6" - 60"	12" - 133"		24 Ga.	10 Ga.
	Stainless Steel (304 & 316)	6" - 60"	12" - 133"		24 Ga.	10 Ga.
	Aluminum (3003-H14)	6" - 60"	12" - 133"		0.032	0.125
	PVC Coated	6" - 60"	12" - 133"		24 Ga.	18 Ga.
	Black Iron	6" - 60"	12" - 133"		24 Ga.	10 Ga.

1. Spiral Pipe is available in lengths exceeding 20' by special order.
2. Standard lengths of longitudinal welded seam pipe may be spooled into longer lengths.

DOUBLEWALL (DW) & LINED CONSTRUCTION	OUTER SHELL MATERIALS (DW AND LINED)	INNER LINER MATERIALS (DW ONLY)	SEAMS	WALL THICKNESS	INSULATION / LINER
SPIRAL PIPE ³ , LONGITUDINAL SEAM PIPE AND FITTINGS	Galvanized (G60 & G90)	1. Perforated Galvanized Steel with 3/32" holes on 3/16" centers.	Outer Shell Seams equal to Singlewall.	1", 2" & 3" (DW)	1", 2" & 3" X 0.75 PCF UNFACED FIBERGLASS (DW)
	Galvaneal (Paintable)				
	Stainless Steel (304 & 316)	2. Solid liner available in materials equal to outer shell	Inner Liner Seams - Spiral for Pipe, SPS for Fittings	1" & 1.5" (LINED)	JOHNS MANVILLE SPIRACOUSTIC AND SPIRACOUSTIC PLUS (LINED)
	Aluminum (3003-H14)				
	PVC Coated				
	Black Iron				

3. Spiral Pipe (I.D. and O.D.) limited to Singlewall Available Sizes shown above. Lengths and Gauges / Thicknesses of Outer Shell are equal to Singlewall Construction Standards.