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| <p>SPIRAL</p>  <p><u>SPIRAL LOCK SEAM</u> SMACNA RL-1</p> | <p>SPS</p>   <p><u>OFFSET LAPPED, SPOT WELDED & SEALED</u> SMACNA RL-2</p> <p><u>LAPPED, SPOT WELDED & SEALED</u> SMACNA RL-3</p> | |
| <p>SWB</p>  <p><u>SOLID BUTT WELD</u> SMACNA RL-4 20 GA. MIN</p> | <p>SWL</p>  <p><u>SOLID WELDED LAPPED</u> SMACNA RL-4 20 GA. MIN</p> | <p>ST</p>  <p><u>STITCH WELD</u></p> |
| <p>SC</p>  <p><u>SCREWED & SEALED</u></p> | <p>RV</p>  <p><u>RIVETED & SEALED</u></p> | |
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