



TM

# round standard gauge table

ROUND GALVANIZED, GALVANEAL AND STAINLESS STEEL														
Max. Dia.	+2" w.g.		+4" w.g.		+10" w.g.		-2" w.g.		-4" w.g.		-10" w.g.		DW Perf.	
	Spiral Seam	Long Seam	Spiral Seam	Long Seam	Spiral Seam	Long Seam	Spiral Seam	Long Seam	Spiral Seam	Long Seam	Spiral Seam	Long Seam	Spiral Seam	Long Seam
6"	26	26	26	26	26	26	26	26	26	26	26	26	24	24
7"	26	26	26	26	26	26	26	26	26	26	26	26	24	24
8"	26	26	26	26	26	26	26	26	26	26	26	26	24	24
9"	26	26	26	26	26	26	26	26	26	26	26	24	24	24
10"	26	26	26	26	26	26	26	26	26	26	26	22	24	24
11"	26	26	26	26	26	24	26	26	26	24	26	22	24	24
12"	26	26	26	26	26	24	26	26	26	24	24	22	24	24
13"	26	26	26	24	26	24	26	26	26	24	24	20	24	24
14"	26	26	26	24	26	24	26	24	24	22	24	20	24	24
15"	26	24	26	24	24	22	26	24	24	22	22	20	24	24
16"	26	24	26	24	24	22	26	24	24	22	22	18	24	24
17"	26	24	24	24	24	22	26	24	24	20	22	18	24	24
18"	26	24	24	24	24	22	24	22	24	20	22	18	24	24
19"	26	24	24	22	24	22	24	22	24	20	22	18	24	24
20"	26	24	24	22	24	22	24	22	22	20	22	18	24	24
21"	26	24	24	22	24	22	24	20	22	18	22	18	24	24
22"	26	24	24	22	24	22	24	20	22	18	22	16	24	24
23"	26	24	24	22	24	22	24	20	22	18	20	16	24	24
24"	26	24	24	22	24	22	22	20	22	18	20	16	24	24
25" thru 26"	26	24	24	22	24	22	22	20	20	18	20	18 A4	24	24
27" thru 29"	24	22	22	20	22	20	22	18	20	16	18	16 A4	24	24
30"	24	22	22	20	22	20	22	18	20	16	18	16 B4	24	24
31" thru 33"	24	22	22	20	22	20	20	18	20	16	18	16 B4	24	24
34"	24	22	22	20	22	20	20	18	20	20 A6	18	16 B4	24	24
35" thru 36"	24	22	22	20	22	20	20	16	20	20 A6	18	16 B4	24	24
37" thru 42"	22	20	20	20	20	20	20	16	18	18 B6	18 F12	C	22	22
43" thru 48"	22	20	20	20	20	20	20	18 A6	18	18 B6	18 F6	C	22	22
50"	22	20	20	20	20	20	18	18 B4	18 F6	16 B4	18 F6	C	22	22
51" thru 60"	20	18	18	18	18	18	18	C	18 F6	16 B4	18 F6	C	22	22
61" thru 72"	18	16	18	16	18	16	16	C	18 F6	C	16 F4	C	22	22
74" thru 84"	18	16	18	16	18	16	C	C	C	C	C	C	22	22
85" thru 96"	C	C	C	C	C	C	C	C	C	C	C	C	22	22

A=1"X1"X1/8"; B= 1-1/4"X1-1/4"X3/16"; C=1-1/2"X1-1/2"X3/16"; D=1-1/2"X1-1/2"X1/4"; E=2"X2"X3/16"; F=2"X2"X1/4"

ROUND ALUMINUM (3003-h14)					
Maximum Diameter	+2" w.g.		-2" w.g.		
	Spiral Seam	Long Seam	Spiral Seam	Long Seam	
3" thru 8"	0.025	0.032	0.025	0.040	
9" thru 14"	0.020	0.032	0.032	0.040	
15" thru 26"	0.032	0.040	0.040	0.050	
27" thru 36"	0.040	0.050	0.050	0.063	
37" thru 50"	0.050	0.063	0.063	0.071	
51" thru 60"	0.063	0.071	N.A.	0.090	
61" thru 84"	N.A.	0.090	N.A.	C	

ROUND PLASTIC COATED		
Duct Diameter in Inches	Metal Thickness (gauge)	
	Underground	Fume Exhaust
3" thru 8"	26	26
9" thru 14"	24	26
15" thru 28"	22	24
29" thru 36"	20	22
37" thru 50"	18	20
51" thru 60"	18	18
61" thru 84"	18	18

C = Custom Product, please contact our Sales Department